

1. Identification

Product identifier	Reactive Form Release - No Odor; Reactive Form Release Citrus
Other means of identification	None.
Recommended use	Form release for concrete forms
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer:	Crafco, Inc.
Address:	6165 West Detroit St. Chandler, AZ 85226 USA
Contact Name:	Crafco Materials Engineering
Telephone:	602-276-0406
E-mail:	sales@crafco.com
CHEMTREC:	800-424-9300 (North America) + 1-703-527-3887 (International)

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
OSHA defined hazards	Not classified.
Label elements	
Hazard symbol	None.
Signal word	None.
Hazard statement	The mixture does not meet the criteria for classification.
Precautionary statement	
Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures			
Chemical name	Common name and synonyms	CAS number	%
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC		64742-53-6	20 - 40
LUBRICATING OILS (PETROLEUM), C15-30, HYDROTREATED NEUTRAL OIL-BASED		72623-86-0	5 - 15
Other components below reportable levels			59.910355

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Ingestion	Rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. Never give anything by mouth to a victim who is unconscious or is having convulsions. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Effects of contact or inhalation may be delayed. The onset of respiratory symptoms may be delayed for several hours after exposure. If any of the following conditions occur within the next 6 hours, transport to the nearest medical facility: fever greater than 101°F (38.3°C), shortness of breath, chest congestion, continuous coughing/wheezing. Local necrosis is evidence by delayed onset of pain and tissue damage a few hours following injection.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire fighting equipment/instructions	In the event of fire, cool tanks with water spray.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Avoid breathing mist/vapors. Do not touch or walk through spilled material. Ventilate closed spaces before entering them. For personal protection, see section 8 of the SDS. Keep people away from and upwind of spill/leak.
Methods and materials for containment and cleaning up	Never return spills to original containers for re-use. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Collect spillage in containers, seal securely and deliver for disposal according to local regulations. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Do not get in eyes, on skin, or on clothing. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid prolonged exposure. Wear appropriate personal protective equipment. Provide adequate ventilation. Wash thoroughly after handling. Avoid release to the environment.
Conditions for safe storage, including any incompatibilities	Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Store in a cool and well-ventilated place. Store in a cool, dry place. Keep out of the reach of children.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC (CAS 64742-53-6)	PEL	5 mg/m3	Mist.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
LUBRICATING OILS (PETROLEUM), C15-30, HYDROTREATED NEUTRAL OIL-BASED (CAS 72623-86-0)	TWA	5 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC (CAS 64742-53-6)	Ceiling	1800 mg/m3	
	STEL	10 mg/m3	Mist.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles). Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. A full face respirator is recommended for eye protection and respiratory protection when applying product using conventional sprayers.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Keep away from food and drink.

9. Physical and chemical properties**Appearance**

Transparent green Liquid

Physical state

Liquid.

Form

Liquid.

Color

Green.

Odor

Hydrocarbon-like. Cherry Citrus

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

536 °F (280 °C)

Flash point

338.0 °F (170.0 °C)

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits**Explosive limit - lower (%)** Not available.**Explosive limit - upper (%)** Not available.**Vapor pressure** < 0.5 hPa @68°F (20°C)**Vapor density** Not available.**Relative density** Not available.**Solubility(ies)****Solubility (water)** Not available.**Partition coefficient (n-octanol/water)** Not available.**Auto-ignition temperature** Not available.**Decomposition temperature** Not available.**Viscosity** Not available.**Other information****Density** 7.30 - 7.50 lb/gal**Explosive properties** Not explosive.**Oxidizing properties** Not oxidizing.**Percent volatile** 0 - 15 %**Specific gravity** 0.875 - 0.899**VOC** 135 g/l**10. Stability and reactivity****Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.**Chemical stability** Material is stable under normal conditions.**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.**Conditions to avoid** Avoid exposure to high temperatures or direct sunlight. Contact with incompatible materials.**Incompatible materials** Strong oxidizing agents.**Hazardous decomposition products** No hazardous decomposition products are known.**11. Toxicological information****Information on likely routes of exposure****Inhalation** Prolonged inhalation may be harmful.**Skin contact** May cause skin irritation with prolonged exposure.**Eye contact** Direct contact with eyes may cause temporary irritation.**Ingestion** Expected to be a low ingestion hazard.**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.**Information on toxicological effects****Acute toxicity** Not known.

Product	Species	Test Results
Reactive Form Release - No Odor; Reactive Form Release Citrus		
Acute		
Dermal		
LD50	Rabbit	1087 g/kg
Oral		
LD50	Rat	261800 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

LUBRICATING OILS (PETROLEUM), C15-30, Known To Be Human Carcinogen.
HYDROTREATED NEUTRAL OIL-BASED
(CAS 72623-86-0)

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged or repeated contact may cause drying, cracking, or irritation.

12. Ecological information

Ecotoxicity Not expected to be harmful to aquatic organisms.

Product	Species	Test Results
Reactive Form Release - No Odor; Reactive Form Release Citrus		
Aquatic		
Crustacea	EC50 Daphnia	411.9969, 48 hours
Fish	LC50 Fish	134.5652, 96 hours
<i>Acute</i>		
Crustacea	EC50 Daphnia	1597.6548, 48 hours estimated
Fish	LC50 Fish	950000, 96 hours estimated

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA) One or more components of the mixture are not on the TSCA 8(b) inventory or are designated "inactive".

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-21-2022

Version # 01

NFPA ratings
 Health: 1
 Flammability: 0
 Instability: 0

Disclaimer
 Crafc0, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information
 This document has undergone significant changes and should be reviewed in its entirety.